



Cleveland Cascades Ltd

Providing the industry standard for loading solutions





Above Right: Cleveland Cascades Shiploader handling Soda Ash, Portland USA.

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Above: Materials flowing at a controlled speed through the cascade system



Above Left: Cleveland Cascades Shiploader Loading Nepheline Syenite - Norway Above Right: Cleveland Cascades Cascade Stockpiler – Gypsum loading, Portugal.

Aggregates & Building Products

Customer supplied	Country	Material handled	Chute Type	Year
Quary Mining GmbH	UAE	Limestone	Ship Loader	2021
Quary Mining GmbH	UAE	Limestone	Ship Loader	2021
PHB Wesserhute	Oman	Limestone, Gabbro, Clinker	Ship Loader	2021
Roxel AS	Norway	Limestone	Ship Loader	2019
Telestack Ltd	Japan	Clinker Ash & Excavation Soil	Free Fall Ship Loader	2016
MIE Malaysia	Malaysia	Silica Sand	Free Fall Ship Loader	2015
Telestack Ltd	Ireland	Sintered Magnesium	Cascade Ship Loader	2015
S&B Industrial Minerals	Saudi Arabia	Perlite Ore	Free Fall Tanker Loader	2015
S&B Industrial Minerals	Saudi Arabia	Perlite Ore	Free Fall Tanker Loader	2015
S&B industrial Minerals	Greece	Perlite	Cascade Road Loader	2015
Omya UK Ltd	United Kingdom	Calcium Carbonate Granules	Cascade Storage Loader	2015
L'Hoist	United Kingdom	Dolomite	Cascade Road Loader	2015
Omya UK Ltd	United Kingdom	Calcium Carbonate Granules	Cascade Storage Loader	2014
Trio Engineered Products	Oman	Limestone	Free Fall Stockpiler	2013
Trio Engineered Products	Oman	Limestone	Free Fall Stockpiler	2013
Holland Bros	United Kingdom	Dolomite	Free Fall Tanker Loader	2008
Steeley Dolomite	United Kingdom	Burnt Lime	Cascade Rail-loader	2008
British Gypsum	United Kingdom	Gypsum	Cascade Road Loader	2008
Fevima	Portugal	Gypsum, Limestone, Slag	Cascade Silo Loader	2008
Winstone Wallboards	New Zealand	Gypsum	Cascade Road Loader	2008
Techint Group	Italy	Gypsum	Free Fall Ship Loader	2007
WBB Minerals	United Kingdom	Dolomite	Free Fall Tanker Loader	2006
WBB Minerals	United Kingdom	Dolomite	Free Fall Tanker Loader	2005
Cementi Rossi	Italy	Plaster	Free Fall Tanker Loader	2005
Cementi Rossi	Italy	Limestone	Cascade Road Loader	2004
Buxton Lime	United Kingdom	Limestone	Free Fall Tanker Loader	2002
GPCE	Greece	Perlite	Cascade Road Loader	2002
North Cape	South Africa	Quartz fines	Cascade Ship Loader	2001
Sardia Perlite	Italy	Perlite	Cascade Ship Loader	2001
Buxton Lime	United Kingdom	Limestone	Free Fall Tanker Loader	2001
ONT	Italy	Limestone	Cascade Storage Loader	1999
Tarmac PLC	United Kingdom	Limestone	Cascade Road Loader	1998
Manchester Ship Canal	United Kingdom	Dolomite Dust	Free Fall Tanker Loader	1998
Micro Milling	United Kingdom	Dolomite	Cascade Stockpiler	1997
Micro Milling	United Kingdom	Dolomite	Cascade Stockpiler	1997
MVT	Germany	Limestone	Cascade Storage Loader	1997
PWH Sangoyong	Germany	Limestone	Cascade Ship Loader	1997
Steeley Dolomite	United Kingdom	Dolomite	Cascade Road Loader	1995



Above: Cleveland Cascades Cascade Shiploader – Alumina, Bunbury Port, Australia.

Alumina

Customer	Country	Material handled	Chute Type	Year supplied
Reel Alesa	Australia	Alumina	Cascade Ship Loader	2022
Fluor Alocá	Spain	Alumina	Cascade Ship Loader	2018
Reel Alesa	India	Alumina	Cascade Ship Loader	2018
Reel Alesa	Saudi Arabia	Alumina	Cascade Ship Loader	2016
Siwertell	USA	Alumina	Cascade Ship Loader	2015
Siwertell	USA	Alumina	Cascade Ship Loader	2015
Trinkor PTY	Australia	Alumina	Cascade Ship Loader	2013
Alumar	Brazil	Alumina	Cascade Ship Loader	2011
ELB	Guinea	Alumina	Cascade Ship Loader	2008
Alumina Company of Guinea	Guinea	Alumina	Cascade Ship Loader	2007
Aughinish Alumina	Ireland	Alumina	Cascade Ship Loader	2007
MacGregor Group	Brazil	Alumina	Cascade Ship Loader	2007
Winalco	Jamaica	Alumina	Cascade Ship Loader	2007
Queensland Alumina Limited	Australia	Alumina	Cascade Ship Loader	2006
Alcoa	Australia	Alumina	Cascade Ship Loader	2005
Alcoa	Australia	Alumina	Cascade Ship Loader	2004
ThyssenKrupp	Australia	Alumina	Cascade Ship Loader	2004
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Voest Alpine	Australia	Alumina	Cascade Ship Loader	2003
Eurallumina	Italy	Alumina	Cascade Ship Loader	2001





Above left: Cleveland Cascades Ship Loader - Alumina, Brazil
 Above right: Cleveland Cascades Cascade Shiploader – Alumina, Australia.

Alumina

Customer	Country	Material handled	Chute Type	Year supplied
Stade Alumina	Germany	Alumina	Cascade Ship Loader	2000
Stade Alumina	Germany	Alumina	Cascade Test Chute	1999
PHB	United Kingdom	Alumina	Cascade Ship Loader	1997
Aughinish Alumina	Ireland	Alumina	Cascade Ship Loader	1996
Aughinish Alumina	Ireland	Alumina	Cascade Ship Loader	1995



Above: Cleveland Cascades Cascade Shiploader – Bentonite.

Bentonite, China Clay and Kaolin

Customer	Country	Material handled	Chute Type	Year supplied
Sarda Bentonite	Italy	Bentonite	Cascade Ship Loader	2004
David Harrison	United Kingdom	Kaolin	Cascade Ship Loader	2002
Imerys	United Kingdom	China clay	Cascade Ship Loader	2001
Terminal Rinfuse Vado S.R.L.	Italy	Bentonite	Cascade Storage Loader	2001
B&W Aumund Group	France	Kaolin.	Cascade Ship Loader	2000
Imerys	United Kingdom	Kaolin.	Cascade Ship Loader	2000
Imerys	United Kingdom	Kaolin.	Cascade Ship Loader	2000
Ortolan	Italy	Kaolin Talc	Cascade Road Loader	1999
S.B.O.M. Greece	Greece	Perlite/Bentonite	Cascade Ship Loader	1995
English China Clay	United Kingdom	China Clay	Cascade Ship Loader	1994
Mykobar Mining	United Kingdom	Bentonite	Cascade Ship Loader	1993





Above left to right: Cleveland Cascades Shiploader Loading Clinker - Cyprus Cleveland Cascades Ship Loader - Clinker, Turkey Cleveland Cascades Cascade Open Truck Loader – Cement Clinker, Ireland.

Cement and Clinker

Customer	Country	Material handled	Chute Type	Year supplied
Chia	Spain	Clinker	Ship Loader	2019
Telestack Ltd	Spain	Clinker	Ship Loader	2018
Telestack Ltd	Nigeria	Clinker	Cascade Ship Loader	2018
Tenova Takraf Africa	South Africa	Clinker	Cascade Road Loader	2018
Tenova Takraf Africa	South Africa	Clinker	Cascade Road Loader	2018
Telestack Ltd	Nigeria	Clinker	Cascade Ship Loader	2018
Telestack Ltd	Nigeria	Clinker	Cascade Ship Loader	2018
Bedeschi SpA	Cyprus	Clinker	Cascade Ship Loader	2017
Telestack Ltd	Saudi Arabia	Clinker, Limestone, Gypsum	Cascade Ship Loader	2017
Telestack Ltd	Saudi Arabia	Clinker, Limestone, Gypsum	Cascade Ship Loader	2017
Bedeschi SpA	Turkey	Cement and Clinker	Cascade Ship Loader	2017
CRH US	Usa	Clinker	Cascade Road Loader	2017
CRH US	Usa	Clinker	Cascade Road Loader	2017
CRH US	Usa	Clinker	Cascade Road Loader	2017
Bedeschi SpA	Indonesia	Cement and Clinker	Cascade Ship Loader	2016
Sherburn Group	United Kingdom	Cement	Free Fall Tanker Loader	2015
Sherburn Group	United Kingdom	Cement	Free Fall Tanker Loader	2015
Titan Cement	United Kingdom	Cement	Free Fall Tanker Loader	2014
Titan Cement	United Kingdom	Cement	Free Fall Tanker Loader	2014
Bedeschi SpA	Turkey	Cement and Clinker	Cascade Ship Loader	2014
Bedeschi SpA	Turkey	Cement and Clinker	Cascade Ship Loader	2014
CRH Group	Ukraine	Cement Clinker	Cascade Road Loader	2014
CRH Group	Ukraine	Cement Clinker	Cascade Road Loader	2014
CRH Group	Ukraine	Cement Clinker	Cascade Road Loader	2014
Taim Weser S.A.	Japan	Cement Clinker	Cascade Ship Loader	2014
Irish Cement Ltd	Ireland	Cement Clinker	Cascade Road Loader	2012
Irish Cement Ltd	Ireland	Cement Clinker	Cascade Road Loader	2012
Eltech	Italy	Clinker	Cascade Road Loader	2010



Left to right: Cleveland Cascades Ship Loader - Clinker, Turkey
Cleveland Cascades Cascade Shiploader - Loading Cement Clinker. | Cement Powder.

Cement and Clinker

Customer	Country	Material handled	Chute Type	Year supplied
B&W Aumund Group	Vietnam	Clinker	Cascade Ship Loader	2009
Hanson	United Kingdom	Clinker	Cascade Road Loader	2009
SMB International GmbH	Russia	Cement	Cascade Ship Loader	2009
Holcim	El Salvador	Cement clinker	Cascade Road Loader	2008
Cementos Mullins / Uniland	Uruguay	Cement clinker	Cascade Road Loader	2005
Irish Cement	Ireland	Clinker	Cascade Road Loader	2005
FAM	Vietnam	Clinker	Cascade Ship Loader	2004
Irish Cement	Ireland	Clinker	Cascade Road Loader	2004
Taim Weser S.A.	Spain	Cement clinker	Cascade Ship Loader	2004
Cementi Rossi	Italy	Clinker	Cascade Road Loader	2003
Aumund Group	Switzerland	Cement clinker	Cascade Ship Loader	2002
Buxton Lime	Italy	Clinker	Cascade Road Loader	2002
B&W Aumund Group	United Kingdom	Cement Clinker	Cascade Ship Loader	2001
GF Material Handling	Italy	Cement clinker	Cascade Ship Loader	2001
IIC	Morocco	Clinker	Cascade Ship Loader	2001
Lafarge Malayan Cement	Malaysia	Cement clinker	Cascade Ship Loader	2001
Taim Weser S.A.	Cuba	Cement Clinker	Cascade Ship Loader	2001
B&W Aumund Group	Saudi Arabia	Cement clinker	Cascade Ship Loader	2000
Cementos Tudela	Spain	Cement clinker	Cascade Storage Loader	2000
Castle Cement	United Kingdom	Cement Dust.	Cascade Road Loader	1999
FAM	South Korea	Clinker, Slag, Gypsum	Cascade Ship Loader	1999
Rugby Cement	United Kingdom	Cement clinker	Cascade Road Loader	1999
Unichem	Italy	Cement	Cascade Ship Loader	1999
Koch Industries Inc.	Czech Republic	Cement clinker	Cascade Road Loader	1998
Cementos Tudela	Spain	Cement clinker	Cascade Storage Loader	1998
B&W Aumund Group	United Kingdom	Cement clinker	Cascade Ship Loader	1997
Castle Cement	United Kingdom	Cement clinker	Cascade Road Loader	1997
Koch Industries Inc.	Czech Republic	Cement clinker	Cascade Road Loader	1997





Above left: Cleveland Cascades Ship Loader - Coal, Columbia
 Above centre & right: Cleveland Cascades Cascade Ship loader with rotating Trimmer Spout- Loading Coal & Coke.

Coal, Coke, Biomass - Solid Fuels

Customer	Country	Material handled	Chute Type	Year supplied
Ica Fluor	Mexico	Pet Coke	Road Loader	2021
Ica Fluor	Mexico	Pet Coke	Road Loader	2021
Ica Fluor	Mexico	Pet Coke	Road Loader	2021
Bedeschi SpA	Russia	Coal, Coke & Solid Fuels	Ship Loader	2020
Siwertell	USA	Coal, Coke & Solid Fuels	Ship Loader	2019
Prodesa	Canada	Biomass Pellets	Cascade Road Loader	2018
Prodesa	Canada	Biomass Pellets	Cascade Road Loader	2018
FL Smidth Showcase Chute	Russia	Coal	Free Fall Ship Loader	2018
FAM	Russia	Pet Coke	Cascade Stockpile Loader	2018
FL Smidth GmbH	Russia	Coal	Cascade Ship Loader	2017
Telestack Ltd	Venezuela	Coke	Cascade Ship Loader	2017
CHIA	Spain	Coke	Cascade Ship Loader	2017
Blue Scope Steel	Australia	Coke & Coal	Cascade Ship Loader	2016
Puerto Brisa SA	Colombia	Coal	Cascade Ship Loader	2016
Telestack Ltd	Japan	Coal	Free Fall Ship Loader	2015
NK Tehnologija	Latvia	Coal	Free Fall Ship Loader	2015
Telestack Ltd	Colombia	Coal & Coke	Cascade Ship Loader	2015
Bruks Rockwood	USA	Biomass Pellets	Cascade Ship Loader	2015
ICA Fluor	Mexico	Pet Coke	Free Fall Road Loader	2015
ICA Fluor	Mexico	Pet Coke	Free Fall Road Loader	2015
ICA Fluor	Mexico	Pet Coke	Free Fall Road Loader	2015
Puerto Mamonal SA	Colombia	Coke	Cascade Transfer Point	2015
PHB	UAE	Pet Coke	Free Fall Road Loader	2015
PHB	UAE	Pet Coke	Free Fall Road Loader	2015
PHB	UAE	Pet Coke	Free Fall Road Loader	2015
PHB	UAE	Coke	Cascade Ship Loader	2015
PHB	UAE	Coke	Cascade Ship Loader	2015
Thor Global	Colombia	Coal & Coke	Cascade Ship Loader	2014
Telestack Ltd	Brazil	Various	Free Fall Ship Loader	2014
Tenova Takraf India	UAE	Calcined Coke	Cascade Ship Loader	2014
Bruks Rockwood	USA	Biomass Pellets	Cascade Ship Loader	2014

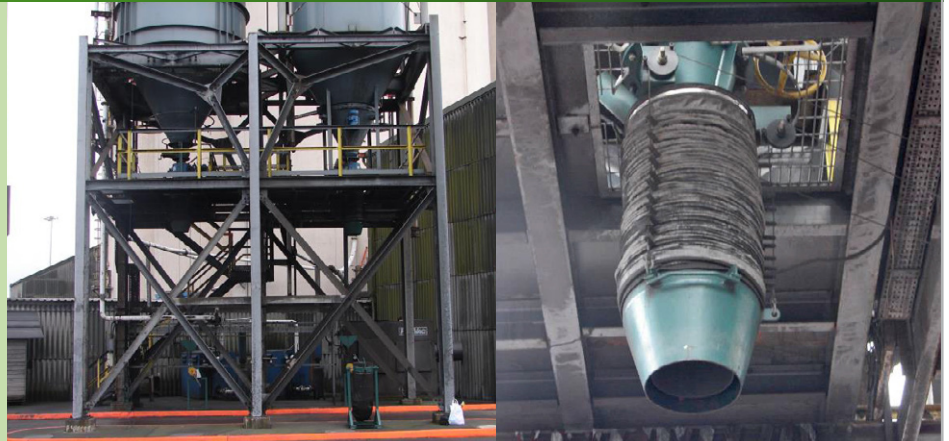


Above left: Cleveland Cascades Ship Loader - Coal, Columbia Above right: Cleveland Cascades Cascade Stockpiler – Coal, Israel.

Coal, Coke, Biomass - Solid Fuels

Customer	Country	Material handled	Chute Type	Year supplied
Puerto Mamonal S.A.	Colombia	Coke, Pet Coke, Coal	Cascade Ship Loader	2014
Demag / Terex Port Solutions	UK	Biomass Pellets / Coal	Cascade Road Loader	2013
PCS	Canada	Biomass Pellets	Cascade Silo Loader	2013
Pinnacle Renewables	Canada	Biomass Pellets	Cascade Ship Loader	2013
AJS Contracts Ltd	United Kingdom	Biomass Pellets	Cascade Silo Loader	2013
AJS Contracts Ltd	United Kingdom	Biomass Pellets	Cascade Silo Loader	2013
Telestack Ltd	Australia	Met Coke	Cascade Ship Loader	2013
Globotec USA	Colombia	Coal	Cascade Ship Loader	2012
CMI	Canada	Biomass Pellets	Cascade Silo Loader	2012
FAM	Colombia	Coke, Pet Coke, Coal	Cascade Ship Loader	2012
Duro Felguera	Spain	Green Pet Coke	Cascade Road Loader	2012
Blue Sky Services Ltd	Australia	Coke	Cascade Ship Loader	2011
ConocoPhillips	United Kingdom	Coke Fines	Free Fall Tanker Loader	2011
Duro Felguera	Spain	Green Pet Coke	Cascade Road Loader	2011
PHB	Spain	Coke	Cascade Ship Loader	2011
PHB	Spain	Coke	Cascade Ship Loader	2011
PHB	Spain	Coke	Cascade Ship Loader	2011
Taller Silva	United Kingdom	Biomass Pellets / Coal	Cascade Road Loader	2011
Cargotec	India	Petroleum coke	Cascade Ship Loader	2010
Drax Power	United Kingdom	Biomass Pellets	Cascade Bunker Loader	2010
Edenderry Power	Ireland	Bottom Ash	Cascade Rail Loader	2010
Gadelius	Indonesia	Coal	Cascade Stockpiler	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Repsol	Spain	Pet coke	Cascade Road Loader	2010





Above: Cleveland Cascades Free Fall Tanker Truck Loader – Pet Coke.

Coal, Coke, Biomass - Solid Fuels

Customer	Country	Material handled	Chute Type	Year supplied
Repsol	Spain	Pet coke	Cascade Road Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet coke	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Pet Coke	Free Fall Tanker Loader	2010
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009



Above: Cleveland Cascades Cascade Shiploader – Petroleum Coke, Immingham, UK.

Coal, Coke, Biomass - Solid Fuels

Customer	Country	Material handled	Chute Type	Year supplied
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Duro Felguera, S.A.	Spain	Pet coke	Cascade Road Loader	2009
Tenova Material Handling	Italy	Coal	Cascade Stockpiler	2009
EMS-Tech	Argentina	Calcined Coke	Cascade Ship Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
PHB	Spain	Coal	Cascade Road Loader	2008
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	2006
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	2006
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	2006
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	2006
Fluor	Spain	Pet coke	Cascade Silo Loader	2006
IEC	Israel	Coal	Cascade Stockpiler	2006
MVT	Vietnam	Coal	Cascade Ship Loader	2006





Above Left: Cleveland Cascades Shiploader Loading Coal - Columbia
 Above right : Cleveland Cascades Cascade Shiploader – Petroleum Coke, Immingham, UK.

Coal, Coke, Biomass - Solid Fuels

Customer	Country	Material handled	Chute Type	Year supplied
Statoil	Norway	Calcined Coke	Cascade Ship Loader	2006
Taim Weser S.A.	Spain	Coal & Coke	Cascade Stockpiler	2005
ConocoPhillips	United Kingdom	Petroleum coke	Free Fall Tanker Loader	2003
Alumina of Greece	Greece	Petroleum coke	Free Fall Tanker Loader	2002
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Transfer Point	2002
Duro Felguera, S.A.	Spain	Petroleum Coke	Free Fall Ship Loader	2000
Roxon Olivine	UAE	Petroleum Coke	Cascade Ship Loader	2000
Aluisse	Switzerland	Petroleum coke	Cascade Ship Loader	1999
Benicon	Mozambique	Anthracite Coal	Cascade Ship Loader	1998
Norsk Hydro	Norway	Fuel Briquettes.	Cascade Storage Loader	1998
Rennies Terminal	South Africa	Coal	Cascade Ship Loader	1997
Repsol	Spain	Petroleum coke	Cascade Ship Loader	1996
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	1994
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	1994
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	1994
ConocoPhillips	United Kingdom	Petroleum coke	Cascade Ship Loader	1994



Above: Cleveland Cascades Cascade Shiploader – Fertilisers, Klaipeda, Lithuania.

Fertilizers and Animal Feeds

Customer	Country	Material handled	Chute Type	Year supplied
CMP - TMP, Terminal Maritimo Pataches S.A	Chile	Fertilisers & Animal Feeds	Ship Loader	2020
SPP S.A	Chile	Fertilisers & Animal Feeds	Ship Loader	2020
Iskar Muhendislik Ltd	Georgia	Fertilisers & Animal Feeds	Ship Loader	2019
Nk Tehnologija	Russia	Fertilisers & Animal Feeds	Ship Loader	2019
Nk Tehnologija	Russia	Fertilisers & Animal Feeds	Ship Loader	2019
Nk Tehnologija	Russia	Fertilisers & Animal Feeds	Ship Loader	2019
Nk Tehnologija	Russia	Fertilisers & Animal Feeds	Ship Loader	2019
FAM	Nigeria	Urea	Cascade Ship Loader	2019
FAM	Germany	Fertilisers	Cascade Ship Loader	2018
FAM	Germany	Fertilisers	Cascade Ship Loader	2018
FL Smidth GmbH	Russia	Fertilisers	Cascade Ship Loader	2016
FL Smidth GmbH	Russia	Fertilisers	Cascade Ship Loader	2016
KPI Co Ltd.	Thailand	Feed Ingredients	Cascade Storage Loader	2016
FAM	Turkey	Fertilisers	Cascade Ship Loader	2014
SMB Group	Lithuania	Fertilisers	Cascade Ship Loader	2013
R Trading KS	Estonia	Fertilisers	Cascade Ship Loader	2013
FAM	Latvia	Fertilisers	Cascade Ship Loader	2012
FAM	Latvia	Fertilisers	Cascade Ship Loader	2012
Telestack Ltd	Latvia	Fertilisers	Free Fall Ship Loader	2012
FL Smidth GmbH	Morocco	Fertilisers	Cascade Ship Loader	2012
FL Smidth GmbH	Morocco	Fertilisers	Cascade Ship Loader	2012
Graintec AS	Norway	Fishfeed Pellets	Cascade Ship Loader	2011
"SC Klaipėda Stevedoring Company"	Lithuania	Fertilisers	Cascade Silo Loader	2004
SMB International GmbH	Lithuania	Fertilisers	Cascade Ship Loader	2004
BMH	Lithuania	Fertilisers	Cascade Ship Loader	2003
A.B.S. (Bristol Port)	United Kingdom	Animal Feeds	Cascade Storage Loader	2000

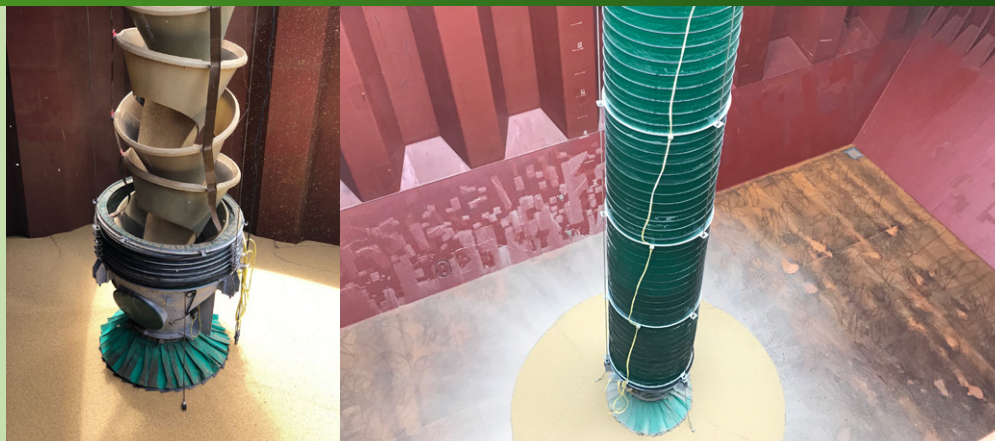




Above left: Cleveland Cascades Ship Loader - Grain, USA Above right: Cleveland Cascades Free Fall Shiploader handling Grain, Ukraine.

Grain and Foodstuffs

Customer	Country	Material handled	Chute Type	Year supplied
Agrico Sales	USA	Grains	Ship Loader	2021
Agrico Sales	USA	Grains	Ship Loader	2021
Agrico Sales	USA	Grains	Ship Loader	2021
TMSA	Brazil	Grain & Foodstuffs	Ship Loader	2020
Heilig BV	Netherlands	Cocoa Beans	Cascade Ship Loader	2019
Heilig BV	Netherlands	Cocoa Beans	Cascade Ship Loader	2019
T'Grao	Brazil	Soy Bean, Meal, Corn	Cascade Ship Loader	2018
Samson	UK	Agri Bulk & Salt	Cascade Road Loader	2018
Samson	UK	Agri Bulk & Salt	Cascade Road Loader	2018
Bedeschi SpA	Australia	Grain	Cascade Ship Loader	2018
PHB Wesserhute	Canada	Grain	Cascade Ship Loader	2018
PHB Wesserhute	Canada	Grain	Cascade Ship Loader	2018
PHB Wesserhute	Canada	Grain	Cascade Ship Loader	2018
TGRAO	Brazil	Soy Bean, Meal, Corn	Cascade Ship Loader	2018
ADM USA	USA	Grains	Cascade Ship Loader	2017
ADM USA	USA	Grains	Cascade Ship Loader	2017
ADM USA	USA	Grains	Cascade Ship Loader	2017
Bedeschi SpA	Turkmenistan	Grains	Free Fall Ship Loader	2017
FAM	Turkmenistan	Grains	Cascade Ship Loader	2017
VLI	Brazil	Grains, Soy Beans, Corn	Cascade Ship Loader	2017
ADM Brasil	Brazil	Soy Bean, Meal, Corn	Cascade Ship Loader	2016
Telestack Ltd	Bulgaria	Grains	Free Fall Ship Loader	2016
EMS Tech	USA	Grains & Soy Meal	Free Fall Storage Loader	2016
EMS Tech	USA	Grains & Soy Meal	Free Fall Storage Loader	2016
EMS Tech	USA	Grains & Soy Meal	Free Fall Storage Loader	2016
EMS Tech	USA	Grains & Soy Meal	Free Fall Storage Loader	2016
ADM Brasil	Brazil	Soy Bean, Meal, Corn	Cascade Ship Loader	2016
Telestack Ltd	Moldova	Grains	Free Fall Ship Loader	2015
EMS Tech	Canada	Canola	Free Fall Ship Loader	2015
EMS Tech	Canada	Soybeans, Lentils, Flax	Cascade Ship Loader	2015
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2014
Cargotec	Sweden	Grains	Free Fall Ship Loader	2014
Cargotec	Sweden	Grains	Free Fall Ship Loader	2014
Cargotec	Sweden	Grains	Free Fall Ship Loader	2014
Telestack Ltd	Ukraine	Grains	Cascade Ship Loader	2014
ADM Brasil	Brazil	Soyabean	Free Fall Ship Loader	2014
Iskar Muhendislik Ltd	Turkey	Grains	Cascade Ship Loader	2013
Baro Lagerhaus	Germany	Grains	Cascade Ship Loader	2013
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2012



Above left: Cleveland Cascades Shiploader Loading Grains - Brazil
 Above right: Cleveland Cascades Ship Loader - Grain, USA

Grains and Foodstuffs

Customer	Country	Material handled	Chute Type	Year supplied
Cargotec Sweden AB	Australia	Grains / Cereals	Cascade Ship Loader	2012
Cargotec Sweden AB	Lithuania	Grains	Cascade Ship Loader	2011
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2011
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2011
B&W Aumund Group	United Kingdom	Grains	Cascade Ship Loader	2010
Port of Tyne	United Kingdom	Grains	Cascade Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Telestack Ltd	Ukraine	Grains	Free Fall Ship Loader	2010
Taim Weser S.A.	France	Grains	Cascade Ship Loader	2009
Cortex	Australia	Grains	Cascade Ship Loader	2007
B&W Aumund Group	United Kingdom	Grains	Cascade Ship Loader	2002
Seeger	Spain	Barley dust	Cascade Road Loader	2002
Baro Lagerhaus	Germany	Grains	Cascade Ship Loader	2001
Seeger	Germany	Barley dust	Cascade Road Loader	2000
The Bristol Port Company	United Kingdom	Grains	Cascade Ship Loader	2000
BMH	Sweden	Grains	Cascade Ship Loader	1999
Buhler	Spain	Grains	Cascade Storage Loader	1999
Caillard	China	Grains	Cascade Ship Loader	1999
Caillard	China	Grains	Cascade Ship Loader	1999
Cortex	Australia	Grains	Cascade Ship Loader	1999
Seeger	Spain	Barley dust	Cascade Road Loader	1999





Above left: Cleveland Cascades Shiploader Loading Grains - USA
 Above right: Cleveland Cascades Cascade Shiploader – Metal Concentrates, Sorel Tracey, Canada.

Grains and Foodstuffs

Customer	Country	Material handled	Chute Type	Year supplied
Forth Ports PLC	United Kingdom	Grains	Cascade Road Loader	1998
Kali Transport	Germany	Grains	Cascade Road Loader	1998
Kali Transport	Germany	Grains	Cascade Road Loader	1998
Northern Conveyors	United Kingdom	Grains	Cascade Transfer Point	1997
ED&F MAN	Israel	Sugar	Cascade Storage Loader	1996

Iron & Steel Production

Customer	Country	Material handled	Chute Type	Year supplied
Chia	Spain	Iron Ore Concentrates	Ship Loader	2022
Nk Tehnologija	Russia	Iron Ore Pellets	Ship Loader	2021
Nk Tehnologija	Russia	Iron Ore Pellets	Transfer Chute	2021
Nk Tehnologija	Russia	Iron Ore Pellets	Ship Loader	2021
Nk Tehnologija	Russia	Iron Ore Pellets	Transfer Chute	2021
Raven Energy	USA	Iron Ore Pellets	Ship Loader	2021
Nk Tehnologija	Russia	Iron & Steel Production	Stockpile Loader	2019
Nk Tehnologija	Russia	Iron Ore Pellets	Cascade Stockpile Loader	2019
NK Tehnologija	Russia	Iron Ore Pellets	Cascade Ship Loader	2019
Telestack Ltd	Fiji	Iron Ore	Cascade Ship Loader	2017
Telestack Ltd	Finland	Iron Ore	Free Fall Ship Loader	2016
PHB	USA	Iron Ore Pellets	Free Fall Road Loader	2015
PHB	USA	Iron Ore Pellets	Free Fall Road Loader	2015
Grupo Navac	Spain	Iron Ore Concentrates	Free Fall Road Loader	2014
NM Hellig BV	Netherlands	Steel Pellets	Cascade Road Loader	2013
QIT Fer Et Titaine	Canada	Metal Concentrates	Free Fall Ship Loader	2012
B&W Aumund Group	Australia	Iron Ore	Cascade Ship Loader	2011
B&W Aumund Group	Australia	Iron Ore	Cascade Transfer Point	2011
Transchemexport	Russia	Iron Ore concentrate / Magnetite	Free Fall Ship Loader	2011
Arcelor Mittal	Trinidad	DRI	Cascade Transfer Point	2010
EMS-Tech	Canada	Metal Concentrates	Free Fall Ship Loader	2009
Delta EMD	Australia	Manganese & Iron Ore	Cascade Ship Loader	2009
Saehantek	South Korea	Slag Sand	Free Fall Ship Loader	2009
Taggart Global	Trinidad	DRI	Cascade Variflow	2009
EMS-Tech	Canada	Slag	Cascade Ship Loader	2007
EMS-Tech	Canada	Sore slag	Free Fall Ship Loader	2007





Above left: Cleveland Cascades Ship Loader - South Africa
 Above right: Cleveland Cascades Free Fall Telescopic Shiploader handling various Concentrates, Peru.

Various Materials

Customer	Country	Material handled	Chute Type	Year supplied
Samson	UK	Various	Road Loader	2021
Bedeschi SpA	Turkmenistan	Various	Free Fall Ship Loader	2017
FAM	Turkmenistan	Various	Cascade Ship Loader	2017
RTZ	USA	Various	Ship Loader	2016
Taim Weser S.A.	Peru	Various	Free Fall Ship Loader	2014
Odebrecht	Peru	Various	Free Fall Ship Loader	2013
Sandvik	South Africa	Various	Cascade Ship Loader	2012
Sandvik	South Africa	Various	Cascade Ship Loader	2012
Sandvik	South Africa	Various	Cascade Ship Loader	2012
B&W	Malaysia	Various	Cascade Wagon loader	2012
B&W	Malaysia	Various	Cascade Wagon loader	2012
SAPO	South Africa	Various	Cascade Ship Loader	2006
Bunbury Port Authority	Australia	Various	Cascade Ship Loader	2004
ThyssenKrupp	Venezuela	Various	Cascade Transfer Point	2003
Dublin Port Authority	Ireland	Various	Cascade Road Loader	2001
STAMAG Stahl- und Maschinenbau AG	Lithuania	Various	Cascade Ship Loader	2001
Tenova TAKRAF	South Africa	Various	Cascade Ship Loader	2000
Tenova TAKRAF	South Africa	Various	Free Fall Ship Loader	2000
Tenova TAKRAF	South Africa	Various	Free Fall Ship Loader	2000
E & F	United Kingdom	Various	Cascade Road Loader	1999
GTI	Netherlands	Various	Cascade Ship Loader	1999
Vancouver Wharves	Canada	Agricultural Products	Cascade Ship Loader	1998





Above Left: Cleveland Cascades Cascade Ship Loader Loading Alumina – Spain.
Above centre & right: Cleveland Cascades Cascade Ship loader – Soda Ash.

Various Materials

Customer	Country	Material handled	Chute Type	Year supplied
S.M.A.G.	Germany	Various	Cascade Ship Loader	1998
Caillard	South Africa	Various	Cascade Ship Loader	1997
STAMAG	Germany	Various	Cascade Ship Loader	1996

Non-Ferrous Metals and Compounds

Customer	Country	Material handled	Chute Type	Year supplied
PHB Wesserhute	Indonesia	Copper Concentrate	Ship Loader	2022
First Quantum Minerals Ltd	Panama	Copper Concentrate	Ship Loader	2021
Siwertell	Ireland	Lead Concentrate	Cascade Ship Loader	2018
Roxel AS	Norway	Nepheline Syenite	Cascade Ship Loader	2018
Metroports	USA	Soda Ash	Cascade Ship Loader	2017
BVS Cranes	Turkey	Soda Ash	Cascade Ship Loader	2016
PHB	Panama	Copper Concentrates	Free Fall Ship Loader	2016
Mobile Conveying Services	Australia	Zinc Ferrite & Concentrate	Free Fall Ship Loader	2016
PHB	Spain	Copper Concentrates	Free Fall Ship Loader	2015
Koppers	UK	Pencil Pitch	Cascade Ship Loader	2014
Unitek	Kenya	Synthetic Rutile	Cascade Ship Loader	2013
Texas International Terminals	USA	Soda Ash	Cascade Ship Loader	2013
Bruks Rockwood	USA	Soda Ash	Cascade Ship Loader	2013
QIT Fer Et Titaine	Canada	Titanium Slag	Cascade Ship Loader	2012
Telestack Ltd	Netherlands	Fly Ash	Free Fall Ship Loader	2010
Metropolitan Stevedores	USA	Soda ash	Cascade Transfer Point	2010
Newmont Boddington	New Zealand	Copper Concentrate	Free Fall Ship Loader	2010
Geraldton Port	Australia	Synthetic Rutile	Cascade Ship Loader	2007
KRK	Argentina	Salt	Cascade Ship Loader	2007



Above Left: Cleveland Cascades Cascade Ship Loader – Potash Loading, Canada.
 Above right: Cleveland Cascades Cascade Shiploader handling Soda Ash, Texas USA.

Non-Ferrous Metals and Compounds

Customer	Country	Material handled	Chute Type	Year supplied
Telestack Ltd	Guyana	Bauxite	Free Fall Ship Loader	2006
Voest Alpine	Australia	Bauxite	Cascade Ship Loader	2005
A/S Olivin	Norway	Olivine	Cascade Road Loader	2001
Koch Industries Inc.	Chile	Salt	Cascade Ship Loader	2000
Roxon Olivine	Norway	Olivine Sand	Cascade Ship Loader	2000
Butterly	Ireland	Lead/Zinc Concentrates	Cascade Ship Loader	1999
Penrice	Australia	Soda ash	Cascade Road Loader	1997
Britannia Zinc	United Kingdom	Zinc Concentrate	Cascade Storage Loader	1995
North American Terminals	USA	Soda Ash	Cascade Ship Loader	1994

Phosphates

Customer	Country	Material handled	Chute Type	Year supplied
PHB	Jordan	Phosphate	Cascade Ship Loader	2016
Thyssenkrupp	Jordan	Phosphate	Cascade Ship Loader	2016
Thyssenkrupp	Jordan	Phosphate	Cascade Ship Loader	2016
NK Tehnologija	Russia	Phosphates	Cascade Ship Loader	2015
PHB	Saudi Arabia	DAP	Cascade Ship Loader	2015
PHB	Saudi Arabia	DAP	Cascade Ship Loader	2015
Bedeschi SpA (DSW)	Israel	Phosphate, Potash	Cascade Ship Loader	2012
FL Smidth GmbH	Morocco	Phosphate	Cascade Ship Loader	2012
FL Smidth GmbH	Morocco	Phosphate	Cascade Ship Loader	2012





Above left: Cleveland Cascades Cascade Shiploader – Phosphate, Port of Aqaba, Jordan
 Above right: Cleveland Cascades Ship Loader - Phosphates, Christmas Island

Phosphates

Customer	Country	Material handled	Chute Type	Year supplied
FL Smidth GmbH	Morocco	Phosphate	Cascade Ship Loader	2012
FL Smidth GmbH	Morocco	Phosphate	Cascade Ship Loader	2012
Christmas Island Phosphates	Christmas Island	Phosphate	Cascade Ship Loader	2011
FL Smidth GmbH	Germany	Phosphate	Cascade Ship Loader	2011
FL Smidth GmbH	Germany	Phosphate	Cascade Ship Loader	2011
PHB	Saudi Arabia	DAP & MAP	Cascade Ship Loader	2010
Yara Suomi	Spain	Apatite (phosphate)	Cascade Ship Loader	2009
Yara Suomi	Finland	Apatite (phosphate)	Cascade Rail-loader	2009
Port of Aqaba	Jordan	Phosphate	Cascade Ship Loader	2008
GTI	Netherlands	Phosphate	Cascade Ship Loader	2006
OCP Group	Morocco	Phosphate	Cascade Ship Loader	2005
Taim Weser S.A.	Syria	Phosphate	Cascade Ship Loader	2005
Impact Fertilisers	Australia	Phosphate	Cascade Road Loader	2004
Rotem	Israel	Phosphate	Cascade Transfer Point	2000
Rotem	Israel	Phosphate	Cascade Transfer Point	2000
Rotem	Israel	Phosphate	Cascade Transfer Point	2000
Taim Weser S.A.	Tunisia	Phosphate	Cascade Ship Loader	2000
Dead Sea Works	Israel	Phosphate	Cascade Ship Loader	1999
Ferphos	Algeria	Phosphate	Cascade Ship Loader	1999
Murmansk	Russian Federation	Phosphate	Cascade Ship Loader	1997
Rotem	Israel	Phosphate	Cascade Ship Loader	1997
Rotem	Israel	Phosphate	Cascade Ship Loader	1997



Above left: Cleveland Cascades Shiploader Loading Potash - USA
 Above Right: Cleveland Cascades Cascade Ship loader – Potash, Germany.

Potash

Customer	Country	Material handled	Chute Type	Year supplied
EMS-Tech	Canada	Potash	Ship Loader	2021
EMS-Tech	Canada	Potash	Ship Loader	2021
EMS-Tech	Canada	Potash	Ship Loader	2021
EMS-Tech	Canada	Potash	Ship Loader	2021
Nutrien Potash	Canada	Potash	Rail Loader	2020
ICL	UK	Polyhalite	Free Fall Stockpile Loader	2019
ICL	UK	Polyhalite	Free Fall Stockpile Loader	2019
Eurochem	Russia	Potash	Cascade Ship Loader	2018
ICL, Dead Sea Works	Israel	Potash & Phosphate	Cascade Ship Loader	2018
Cleveland Potash Ltd	UK	Potash, Polyhalite	Stockpile Loader	2018
NK Tehnologija	Lithuania	Potash	Cascade Ship Loader	2018
ICL, Cleveland Potash Limited	UK	Potash, Polyhalite	Cascade Stockpile Loader	2017
Bedeschi SpA	Spain	Potash, Salt	Cascade Ship Loader	2017
Bedeschi SpA	Spain	Potash, Salt	Cascade Ship Loader	2017
Bedeschi SpA	Spain	Potash, Salt	Cascade Ship Loader	2017
CH2M for PCT	Canada	Potash	Cascade Ship Loader	2016
CH2M for PCT	Canada	Potash	Cascade Ship Loader	2016
Furcan Marine	Canada	Potash	Cascade Ship Loader	2015
Qualter Hall	United Kingdom	Polyhalite	Cascade Storage Loader	2015
Qualter Hall	United Kingdom	Polyhalite	Cascade Storage Loader	2015
Qualter Hall	United Kingdom	Polyhalite	Cascade Storage Loader	2015
Qualter Hall	United Kingdom	Polyhalite	Cascade Storage Loader	2015
Sandvik Mining	USA	Potash	Cascade Ship Loader	2014
Sandvik Mining	Canada	Potash	Cascade Ship Loader	2013
TMSA	Brasil	Potash	Cascade Ship Loader	2012
TMSA	Brasil	Potash	Cascade Ship Loader	2012
TMSA	Brasil	Potash	Cascade Ship Loader	2012
Bedeschi SpA (DSW)	Israel	Phosphate, Potash	Cascade Ship Loader	2012
Neptune Bulk Terminals	Canada	Potash	Cascade Ship Loader	2010
The Mosaic Company	Canada	Potash	Cascade Ship Loader	2009
Motridal	Italy	Potassium Chloride	Cascade Silo Loader	2007
ThyssenKrupp	Germany	Potash	Cascade Ship Loader	2007
Neptune Bulk Terminals	Canada	Potash	Cascade Ship Loader	2005
Dead Sea Works	Israel	Potash	Cascade Ship Loader	2003
FAM	Russian Federation	Potash	Cascade Silo Loader	2002
Neptune Bulk Terminals	Canada	Potash	Cascade Ship Loader	2002
BMH	Ukraine	Potash	Cascade Ship Loader	2001
Buhler	Estonia	Potash	Cascade Ship Loader	2001





Above: Cleveland Cascades Cascade Shiploader handling Sodium Sulphate, Spain.

Potash

Customer	Country	Material handled	Chute Type	Year supplied
Dead Sea Works	Israel	Potash	Cascade Ship Loader	2001
FAM	Russian Federation	Potash	Cascade Ship Loader	2000
FAM	Russian Federation	Potash	Cascade Storage Loader	2000
Dead Sea Works	Israel	Potash	Cascade Road Loader	1999
Kali Transport	Germany	Potash	Cascade Road Loader	1999
Cleveland Potash Limited	United Kingdom	Potash	Cascade Storage Loader	1996
Cleveland Potash Limited	United Kingdom	Potash	Cascade Transfer Point	1995
Cleveland Potash Limited	United Kingdom	Potash	Cascade Storage Loader	1995
Cleveland Potash Limited	United Kingdom	Potash	Cascade Transfer Point	1995
Cleveland Potash Limited	United Kingdom	Potash	Cascade Transfer Point	1995
Kali Transport	Germany	Potash	Cascade Ship Loader	1995
Kali Transport	Germany	Potash	Cascade Ship Loader	1995
Kali Transport	Germany	Potash	Cascade Ship Loader	1994
Cleveland Potash Limited	United Kingdom	Potash	Cascade Storage Loader	1993
Cleveland Potash Limited	United Kingdom	Potash	Cascade Ship Loader	1992
Cleveland Potash Limited	United Kingdom	Potash	Cascade Ship Loader	1992

Sulphates

Customer	Country	Material handled	Chute Type	Year supplied
Industrias Sanz SL	Spain	Sodium Sulphate	Cascade Ship Loader	2013
EuroMecanica	Spain	Sulphate	Cascade Road Loader	2012
EuroMecanica	Spain	Sulphate	Cascade Road Loader	2012
EuroMecanica	Spain	Sulphate	Cascade Road Loader	2012
EuroMecanica	Spain	Sulphate	Free Fall Tanker Loader	2012
EuroMecanica	Spain	Sulphate	Free Fall Tanker Loader	2012
EuroMecanica	Spain	Sulphate	Free Fall Tanker Loader	2012
Minas el Castellar	Spain	Sodium Sulphate	Cascade Road Loader	2008
Minera Rio Tiron	Spain	Sodium Sulphate	Cascade Road Loader	2008
Cimbria	Denmark	Ferrous sulphate	Cascade Ship Loader	2006
Cimbria	Denmark	Ferrous sulphate	Cascade Ship Loader	2006
Duro Felguera, S.A.	Spain	Sodium Sulphate	Cascade Ship Loader	2006
Broad Construction	Australia	Potassium sulphate	Cascade Silo Loader	2002



Above left: Cleveland Cascades Ship Loader Loading Sulphur - USA
 Above centre: Cleveland Cascades Open Truck Loader handling Sulphur Above right: Ship Loader handling Sulphur.

Sulphur

Customer	Country	Material handled	Chute Type	Year supplied
PHB Wesserhute	Vietnam	Sulphur	Cascade Ship Loader	2018
FL Smidth GmbH	Russia	Sulphur	Cascade Ship Loader	2016
FL Smidth GmbH	Russia	Sulphur	Cascade Ship Loader	2016
FL Smidth GmbH	Russia	Sulphur and Fertilizers	Cascade Ship Loader	2016
FL Smidth GmbH	Russia	Sulphur and Fertilizers	Cascade Ship Loader	2016
Vigan UK	Russia	Sulphur and Fertilizers	Cascade Storage Loader	2016
Tenova Takraf	Kuwait	Sulphur	Free Fall Ship Loader	2015
Tenova Takraf	Kuwait	Sulphur	Cascade Ship Loader	2015
PHB	Vietnam	Sulphur	Cascade Ship Loader	2015
IMASA	Peru	Sulphur	Cascade Road Loader	2015
IMASA	Peru	Sulphur	Cascade Road Loader	2015
IMASA	Peru	Sulphur	Cascade Road Loader	2015
PHB	Saudi Arabia	Sulphur	Cascade Ship Loader	2015
Metroports	USA	Sulphur	Cascade Ship Loader	2015
Tenova	Saudi Arabia	Sulphur	Cascade Ship Loader	2013
Tenova	Saudi Arabia	Sulphur	Cascade Ship Loader	2013
Sandvik	Kazakhstan	Sulphur	Cascade Rail Loader	2012
Sandvik	Kazakhstan	Sulphur	Cascade Rail Loader	2012
Sandvik	Kazakhstan	Sulphur	Cascade Rail Loader	2012
Sandvik	Kazakhstan	Sulphur	Cascade Rail Loader	2012
AWC Inc.	France	Sulphur	Cascade Transfer Point	2012
ThyssenKrupp	Saudi Arabia	Sulphur	Cascade Ship Loader	2012
ThyssenKrupp	Saudi Arabia	Sulphur	Cascade Ship Loader	2012
ThyssenKrupp	Saudi Arabia	Sulphur	Free Fall Ship Loader	2012
ThyssenKrupp	Saudi Arabia	Sulphur	Free Fall Ship Loader	2012
PHB	Spain	Sulphur	Cascade Ship Loader	2011
Sandvik	Greece	Sulphur	Cascade Ship Loader	2011
Telestack Ltd	Ireland	Sulphur	Cascade Ship Loader	2011
Duro Felguera, S.A.	Spain	Sulphur	Cascade Road Loader	2010
Duro Felguera, S.A.	Spain	Sulphur	Cascade Road Loader	2010

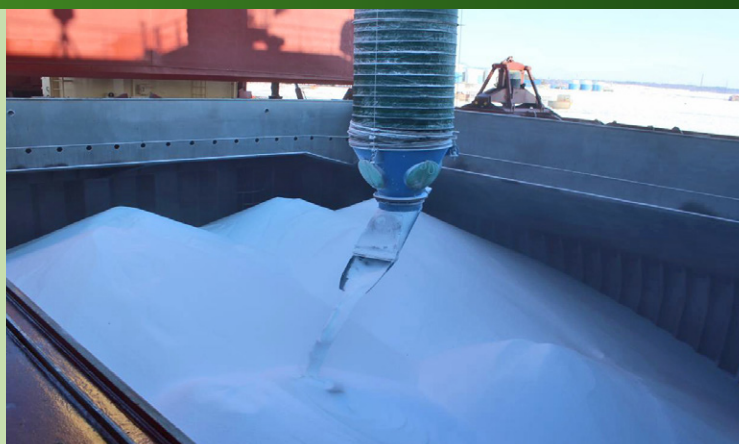




Above: Cleveland Cascades Cascade Shiploader handling Sulphur, Spain.

Sulphur

Customer	Country	Material handled	Chute Type	Year supplied
Duro Felguera, S.A.	Spain	Sulphur	Cascade Road Loader	2010
Duro Felguera, S.A.	Spain	Sulphur	Cascade Road Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
Taim Weser S.A.	Spain	Sulphur	Free Fall Tanker Loader	2010
FAM	Abu Dhabi	Sulphur	Cascade Ship Loader	2008
Farineh	Saudi Arabia	Sulphur	Free Fall Ship Loader	2008
Repsol	Spain	Sulphur	Cascade Road Loader	2008
SMB International GmbH	Russia	Sulphur	Cascade Ship Loader	2008
ThyssenKrupp	Russia	Sulphur	Cascade Ship Loader	2007
Repsol	Spain	Sulphur	Cascade Ship Loader	2006
Kali Transport	Germany	Potassium Sulphate	Cascade Road Loader	1999
Kali Transport	Germany	Potassium Sulphate	Cascade Road Loader	1999
Port of Bilbao	Spain	Sodium Sulphate	Cascade Ship Loader	1998
Koch Industries Inc.	Venezuela	Sulphur	Cascade Ship Loader	1998
Saras S.P.A.	Italy	Sulphur	Cascade Road Loader	1998



Above: Cleveland Cascades Cascade Shiploader handling Urea, Finland.

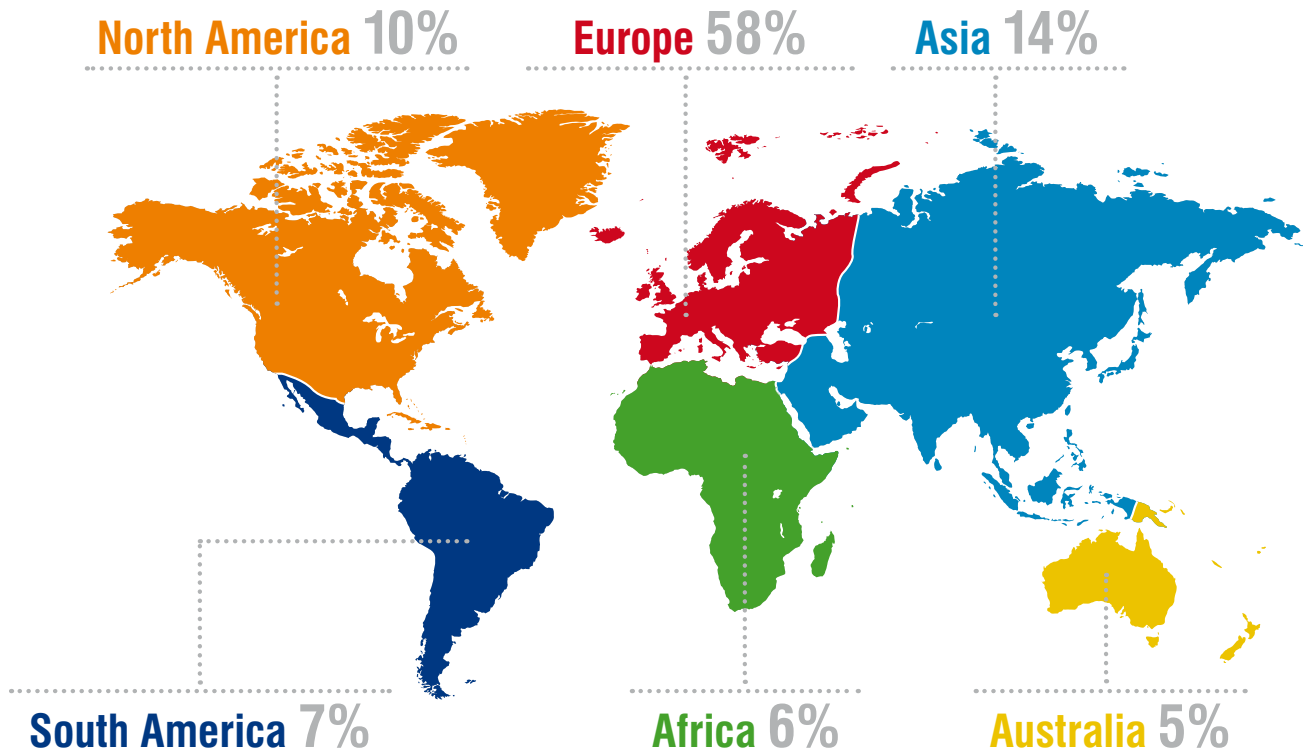
Urea and Ammonia

Customer	Country	Material handled	Chute Type	Year supplied
Samson	Nigeria	Urea & Ammonia	Ship Loader	2020
Samson	Nigeria	Urea & Ammonia	Ship Loader	2020
Tenova Takraf India	India	Urea	Cascade Road Loader	2018
Tenova Takraf India	India	Urea	Cascade Road Loader	2018
Tenova Takraf India	India	Urea	Cascade Road Loader	2018
Tenova Takraf India	India	Urea	Cascade Road Loader	2018
FAM	Germany	Urea	Cascade Ship Loader	2014
Klasco	Lithuania	Urea	Cascade Ship Loader	2014
Tenova Takraf	Nigeria	Urea	Cascade Road Loader	2014
Tenova Takraf	Nigeria	Urea	Cascade Road Loader	2014
Tenova Takraf	Nigeria	Urea	Cascade Road Loader	2014
PHB	Saudi Arabia	Urea	Cascade Road Loader	2013
Fertilog	Finland	Urea	Cascade Silo Loader	2012
B&W Aumund Group	Finland	Urea	Cascade Ship Loader	2011
Fertilog	Finland	Urea	Cascade Silo Loader	2011
SMB International GmbH	Algeria	Urea	Cascade Ship Loader	2010
SMB International GmbH	Algeria	Urea	Cascade Ship Loader	2010
SMB International GmbH	Algeria	Urea	Cascade Ship Loader	2010
SMB International GmbH	Algeria	Urea	Cascade Ship Loader	2010
SMB International GmbH	Algeria	Urea	Cascade Ship Loader	2010
SMB International GmbH	Oman	Ammonia & Urea	Cascade Ship Loader	2006
ThyssenKrupp	Ukraine	Urea	Cascade Ship Loader	2003
Ameco	Lithuania	Urea	Cascade Ship Loader	2002
Irish Fertilizer Industries	Ireland	Urea	Cascade Transfer Point	1998
Irish Fertilizer Industries	Ireland	Urea	Cascade Transfer Point	1997
Irish Fertilizer Industries	Ireland	Urea	Cascade Transfer Point	1997
Irish Fertilizer Industries	Ireland	Urea	Cascade Ship Loader	1996
PWH Odessa	Germany	Urea	Cascade Ship Loader	1996





Cleveland Cascades by Geographical Distribution Customer References



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